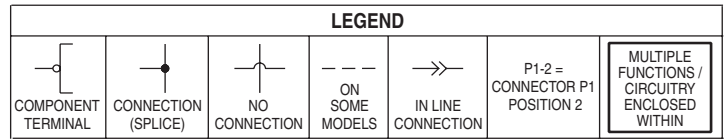


# ⚠ WARNING



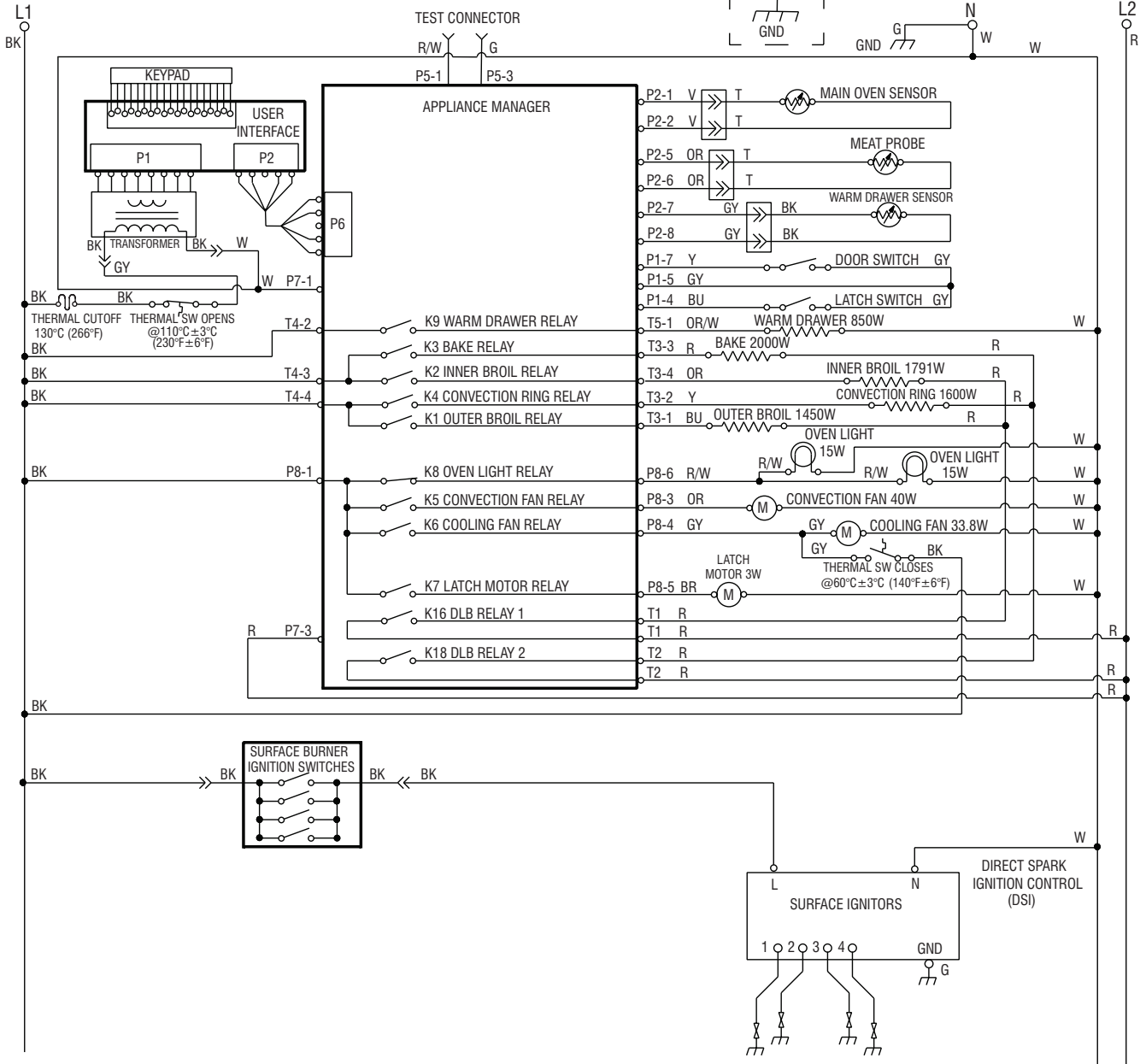
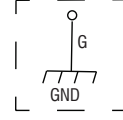
**Electrical Shock Hazard**  
 Disconnect power before servicing.  
 Replace all parts and panels before operating.  
 Failure to do so can result in death or electrical shock.

**NOTE:** Schematic shows door latch switch in the COOK position with oven door open and elements off.



**Caution:** Label all wires prior to disconnection when servicing controls. Wiring errors can cause improper and dangerous operation.  
 Verify proper operation after servicing.

CANADIAN MODELS ONLY



SOFTWARE COPYRIGHTED. THIS PRODUCT IS COVERED BY ONE OR MORE OF THE FOLLOWING PATENTS: U.S. PATENT NOS.

4,852,544	5,175,413	5,422,460	5,571,434	5,808,278	5,910,265	5,983,888	6,087,944	6,263,782	6,403,929	6,663,009	6,722,356	6,930,287
4,974,804	5,185,047	5,424,512	5,620,623	5,810,576	5,918,589	6,008,478	6,097,000	6,349,717	6,437,294	6,666,676	6,734,403	6,935,330
5,008,516	5,321,229	5,438,180	5,694,916	5,813,320	5,924,857	6,017,211	6,111,231	6,363,971	6,509,551	6,693,262	6,784,404	
5,064,998	5,349,162	5,441,036	5,749,388	5,841,112	5,928,543	6,035,848	6,163,017	6,375,150	6,545,251	6,698,417	6,841,761	
5,138,137	5,378,874	5,491,314	5,756,970	5,856,654	5,961,311	6,043,461	6,201,222	6,392,204	6,570,136	6,698,923	6,870,138	
5,142,125	5,382,552	5,571,433	5,767,488	5,881,710	5,967,634	6,079,756	6,232,584	6,394,081	6,614,006	6,700,101	6,904,969	

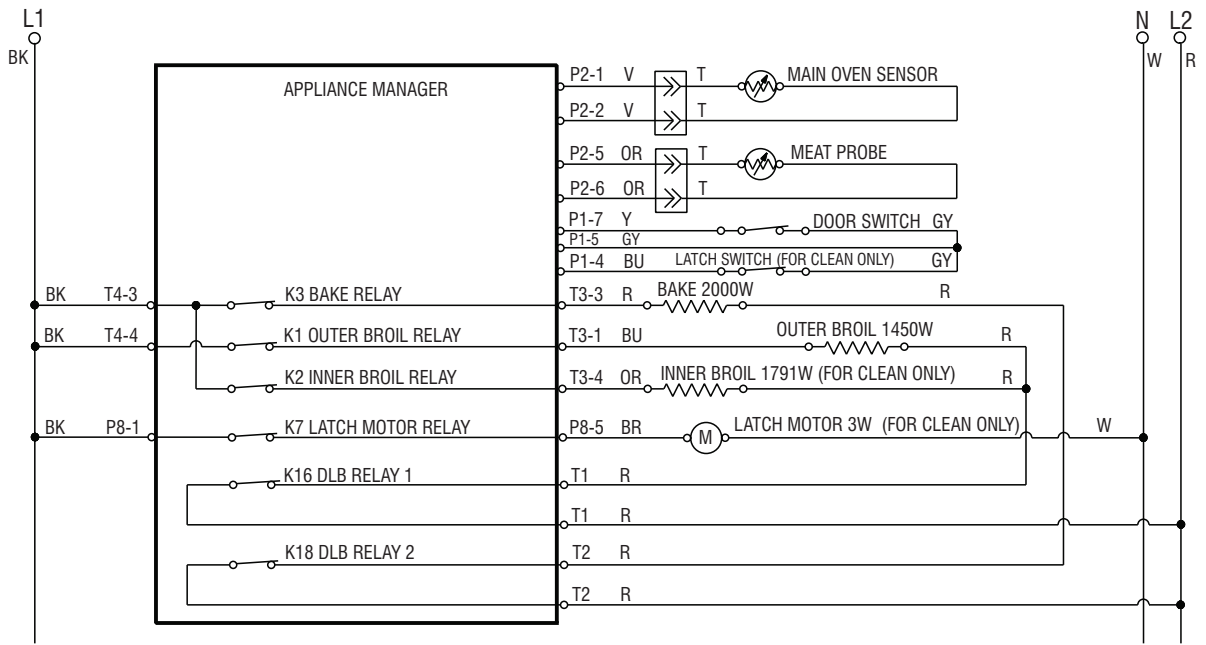
AND OTHER PATENTS PENDING.

**STRIP CIRCUITS**

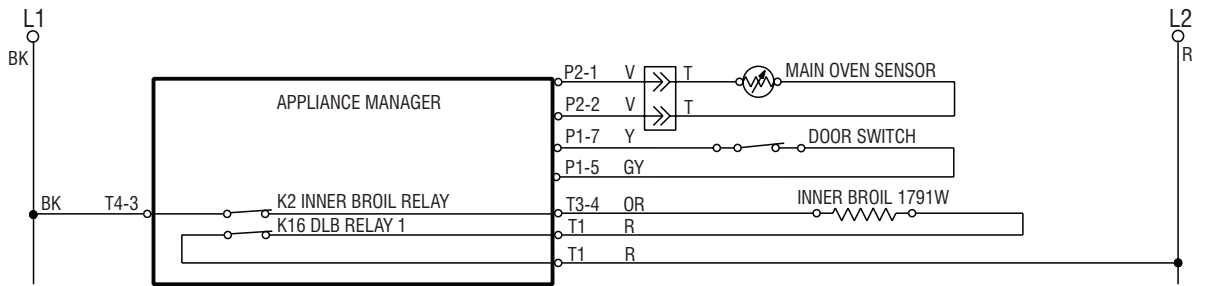
The following individual circuits are for use in diagnosis, and are shown in the ON position. Do not continue with the diagnosis of the appliance if a fuse is blown, a circuit breaker is tripped, or if there is less than a 240±10% /-15% VAC power supply at the wall outlet.

**BAKE, PREHEAT, CLEAN**

Bake and inner and outer broil relays cycle.

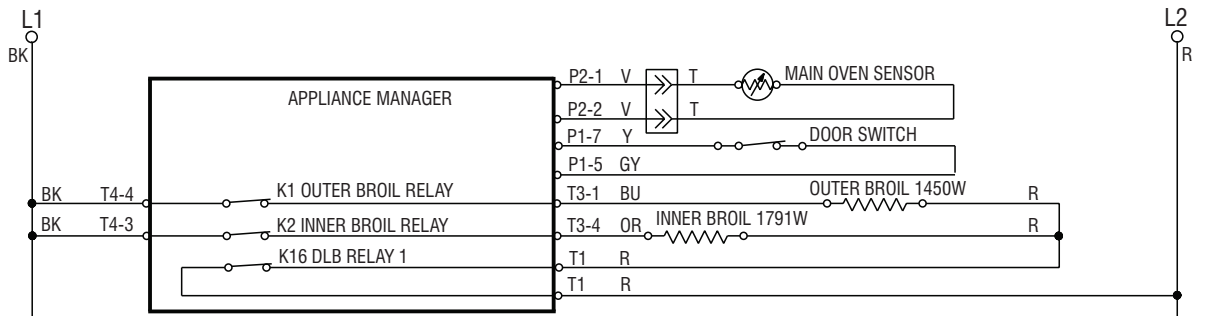


**CENTER BROIL**

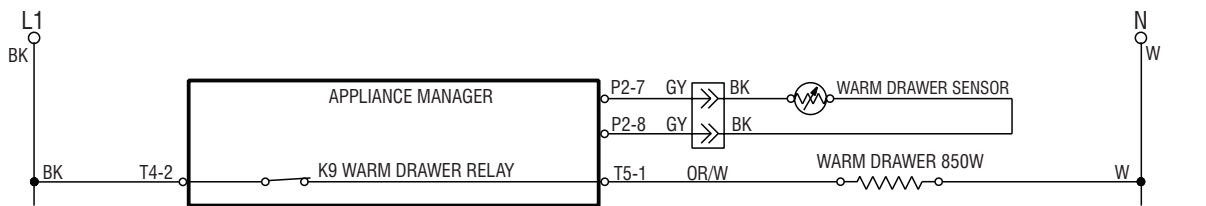


**FULL BROIL**

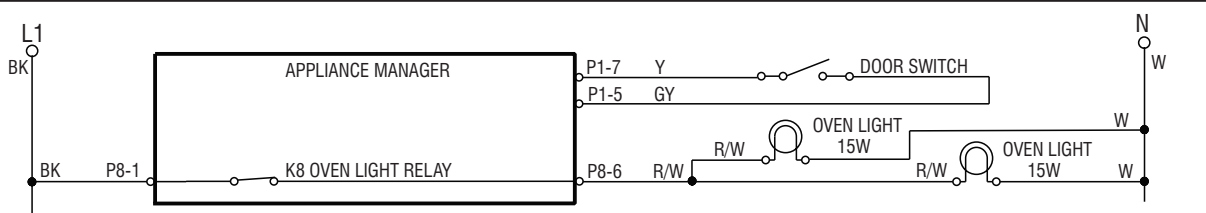
Inner and outer broil relays cycle.



**WARM DRAWER**



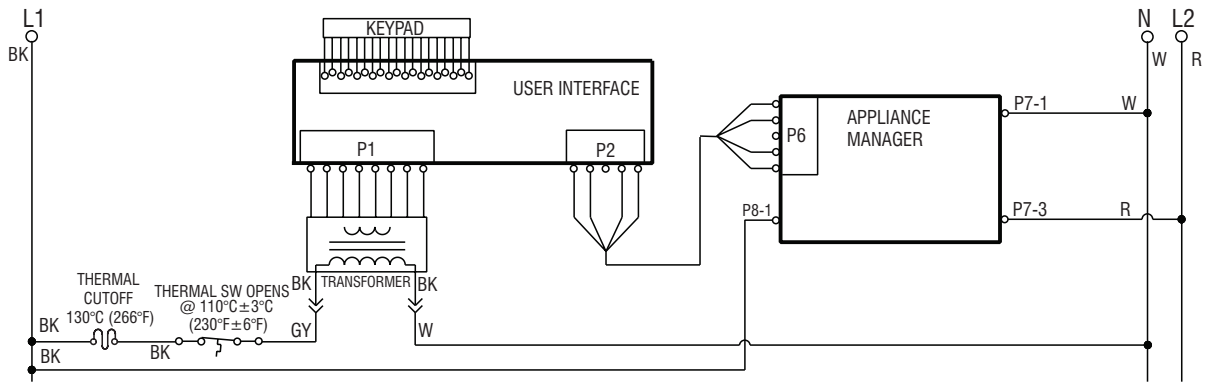
**OVEN LIGHTS**



**STRIP CIRCUITS**

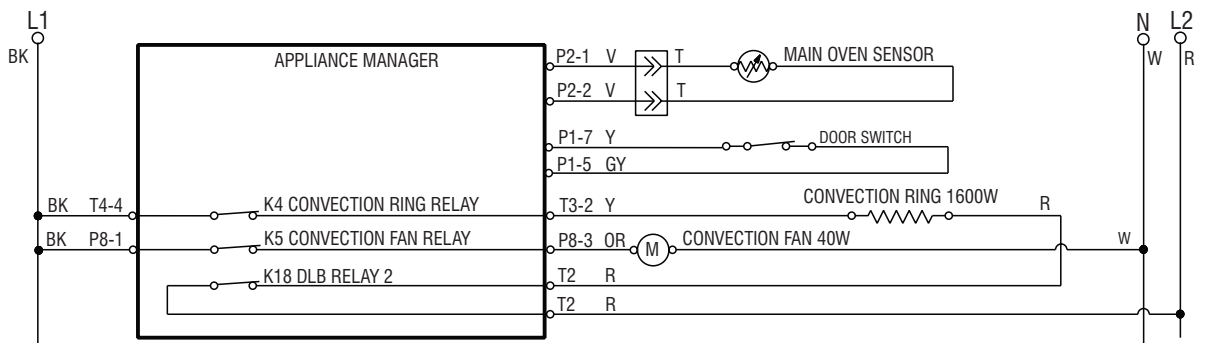
The following individual circuits are for use in diagnosis, and are shown in the ON position. Do not continue with the diagnosis of the appliance if a fuse is blown, a circuit breaker is tripped, or if there is less than a 240±10% /-15% VAC power supply at the wall outlet.

**CONTROL POWER/ CLOCK**



**CONVECTION BAKE**

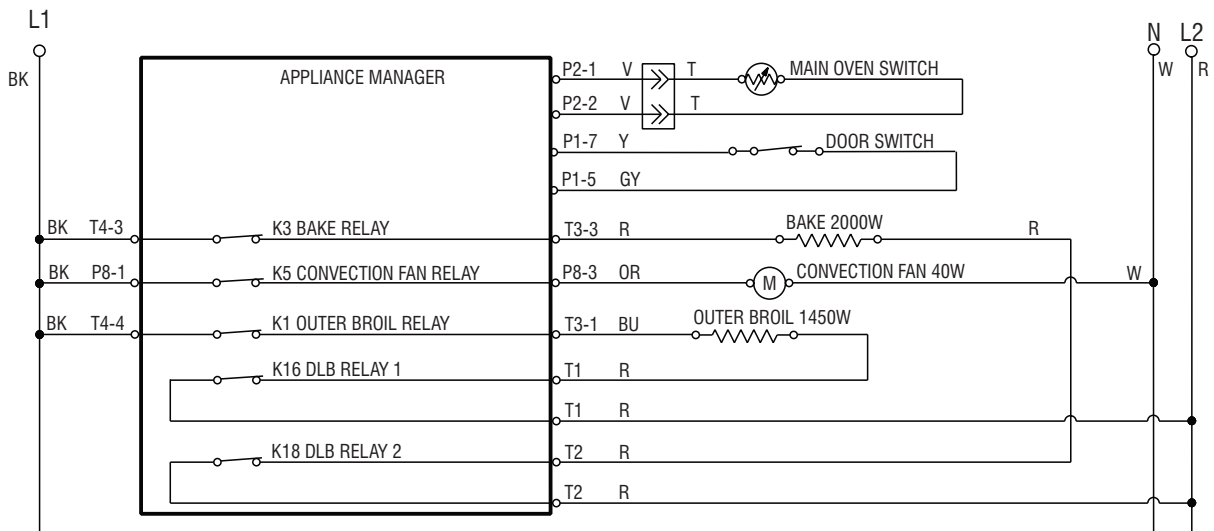
Meat probe is optional and not shown.



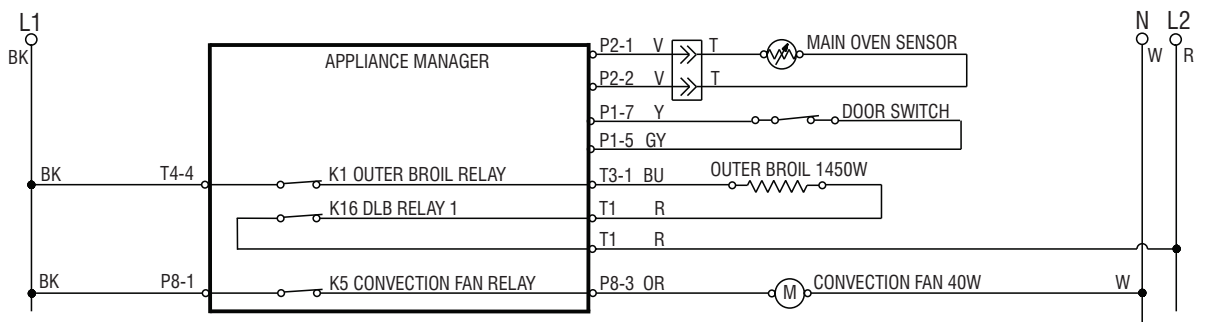
**CONVECTION ROAST**

Bake and outer broil relays cycle.

Meat probe is optional and not shown.



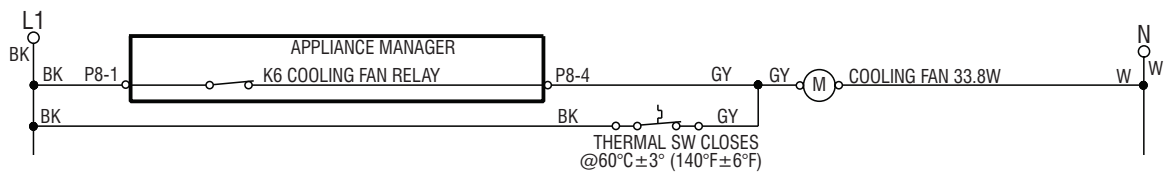
**CONVECTION BROIL**



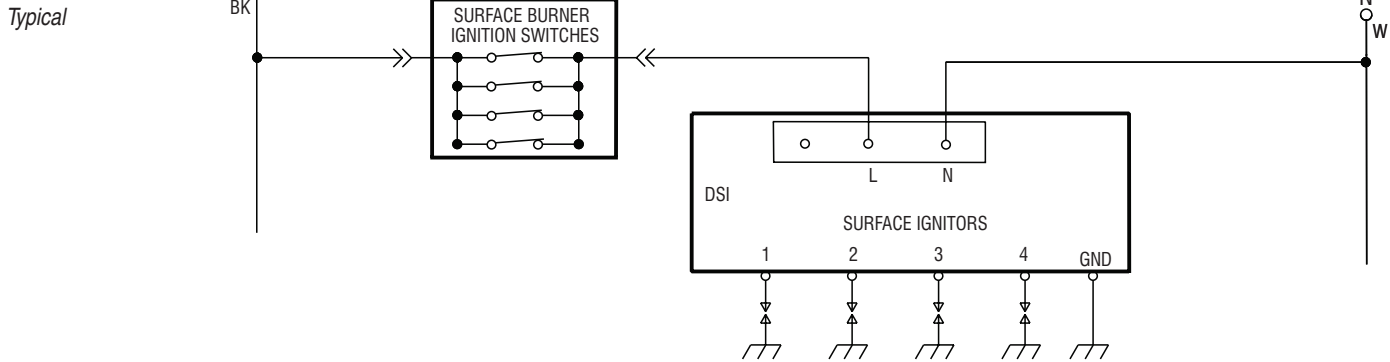
**STRIP CIRCUITS**

The following individual circuits are for use in diagnosis, and are shown in the ON position. Do not continue with the diagnosis of the appliance if a fuse is blown, a circuit breaker is tripped, or if there is less than a 240±10% /-15% VAC power supply at the wall outlet.

**COOLING FAN**



**SURFACE UNIT**



**FAILURE/ERROR DISPLAY CODES**

Before proceeding with any corrective action, perform the following steps to enter the Diagnostics mode.

- To recall last failure code, if not displayed, press the OFF key to place the range in an idle state.
- Press the OFF and Start keys in the following order: OFF, OFF, START.
- Verify the error code displayed on the control by observing for longer than 1 minute. If the error returns, use the applicable procedure listed below for the actual error code that is displayed.

FAILURE (Leftmost 2 Clock Digits)	ERROR (Rightmost 2 Clock Digits)	MESSAGE/DESCRIPTION SUGGESTED CORRECTIVE ACTION PROCEDURE
F0 Default	E0	No failure
F1 Internal	E0	REPLACE OVEN USER INTERFACE
<b>PROCEDURE:</b> Before proceeding, perform steps 1 through 3 above chart to enter the Diagnostics mode. A. Unplug range or disconnect power. B. Replace the user interface. C. Replace all parts and panels before operating. D. Plug in range or reconnect power. E. Verify operation is normal. Go to step 1 and complete checks		
F1 Internal	E1	REPLACE OVEN APPLIANCE MANAGER
<b>PROCEDURE:</b> Before proceeding, perform steps 1 through 3 above chart to enter the Diagnostics mode. A. Unplug range or disconnect power. B. Replace the appliance manager. C. Replace all parts and panels before operating. D. Plug in range or reconnect power. E. Verify operation is normal. Go to step 1 and complete checks.		

FAILURE (Leftmost 2 Clock Digits)	ERROR (Rightmost 2 Clock Digits)	MESSAGE/DESCRIPTION SUGGESTED CORRECTIVE ACTION PROCEDURE
F2 Keypad	E0 E1	KEYPAD DISCONNECTED STUCK/SHORTED KEY
<b>PROCEDURE:</b> Before proceeding, perform steps 1 through 3 above chart to enter the Diagnostics mode. A. Unplug range or disconnect power. B. Check that the keypad is firmly connected. C. Replace all parts and panels before operating. D. Plug in range or reconnect power. E. Observe for longer than 1 minute. F. If error remains then go to step G. G. Unplug range or disconnect power. H. Replace keypad. I. Replace all parts and panels before operating. J. Plug in range or reconnect power. K. Observe for longer than 1 minute. L. If error remains then go to step M. M. Unplug range or disconnect power. N. Replace cable between user interface and keypad. O. Replace all parts and panels before operating. P. Plug in range or reconnect power. Q. Observe for longer than one minute. R. If error remains, go to step S. S. Unplug range or disconnect power. T. Replace user interface. U. Replace all parts and panels before operating. V. Plug in range or reconnect power. W. Verify operation is normal. Go to step 1 and complete checks.		

FAILURE (Leftmost 2 Clock Digits)	ERROR (Rightmost 2 Clock Digits)	MESSAGE/DESCRIPTION  SUGGESTED CORRECTIVE ACTION PROCEDURE								
<b>F3 Sensors</b>	<b>E0</b>	MAIN SENSOR OPEN OR SHORTED								
	<b>E1</b>	LOWER OVEN SENSOR OPEN OR SHORTED								
	<b>E2</b>	WARMING DRAWER SENSOR OPEN OR SHORTED								
	<b>E3</b>	MEAT PROBE SHORTED								
<p><b>PROCEDURE:</b> Before proceeding, perform steps 1 through 3 above chart on page 4 to enter the Diagnostics mode.</p> <p><b>A.</b> Unplug range or disconnect power.</p> <p><b>B.</b> Open the console and make sure the indicated temperature sensor is plugged in. If it is not, plug it in to the connector and go to step I. If it is plugged in, go to step C.</p> <p><b>C.</b> Check connector P2 on the appliance manager. Make sure it is plugged in and fully seated. If it is not, make the proper connection and go to step I. If it is already properly connected, go to step D.</p> <p><b>D.</b> Visually inspect the wires between P2 on the appliance manager and the indicated temperature sensor. Make sure the wires are not cut or pinched. If the wires appear to be intact, unplug the P2 connector on the appliance manager. Go to step E.</p> <p><b>E.</b> Measure indicated temperature sensor resistance value (measure between appropriate P2 connector pins). For the following sensors, the resistance value should read:</p> <table border="0"> <tr> <td>Main Oven Sensor</td> <td>Between 931 and 2869 Ω. (Approx. 1080 Ω at room temp.)</td> </tr> <tr> <td>Lower Oven Sensor</td> <td>Between 931 and 2869 Ω. (Approx. 1080 Ω at room temp.)</td> </tr> <tr> <td>Warm Drawer Sensor</td> <td>Between 1,500 and 319,000 Ω. (Approx. 119,420 Ω at room temp.)</td> </tr> <tr> <td>Meat Probe Sensor</td> <td>Between 1,300 and 103,000 Ω. (Approx. 59,000 Ω at room temp.) (Insert meat probe into meat probe jack located inside the oven cavity prior to reading resistance.)</td> </tr> </table> <p>Measure any P2 connector pin to chassis. Resistance value should read "open". If it does not, replace sensor harness. Repeat step E. If the indicated temperature sensor does not meet these requirements, go to step F. If the temperature sensor does meet the requirements, go to step I.</p> <p><b>F.</b> For MAIN, LOWER and WARM DRAWER sensors: Replace appropriate temperature sensor. Repeat step E. If the requirements are not met, replace sensor harness. Repeat step E. If the requirements are still not met, go to step G.</p> <p>For MEAT PROBE sensor: Replace meat probe sensor. Repeat step E. If the requirements are not met, replace sensor harness. Repeat step E. If the requirements are still not met, replace the meat probe jack. Repeat step E. If the meat probe sensor is still not meeting the requirements, go to step G.</p> <p><b>G.</b> Replace the appliance manager. Ensure all connectors are properly seated.</p> <p><b>H.</b> Ensure all wiring connections are made.</p> <p><b>I.</b> Replace all parts and panels before operating.</p> <p><b>J.</b> Plug in range or reconnect power.</p> <p><b>K.</b> Observe for longer than 1 minute.</p> <p><b>L.</b> Initiate a bake cycle. Let the cycle run at least 1 minute. If no error returns, cancel the cycle. The problem has been repaired. If the error occurs again, restart the troubleshooting procedure at step A.</p>			Main Oven Sensor	Between 931 and 2869 Ω. (Approx. 1080 Ω at room temp.)	Lower Oven Sensor	Between 931 and 2869 Ω. (Approx. 1080 Ω at room temp.)	Warm Drawer Sensor	Between 1,500 and 319,000 Ω. (Approx. 119,420 Ω at room temp.)	Meat Probe Sensor	Between 1,300 and 103,000 Ω. (Approx. 59,000 Ω at room temp.) (Insert meat probe into meat probe jack located inside the oven cavity prior to reading resistance.)
Main Oven Sensor	Between 931 and 2869 Ω. (Approx. 1080 Ω at room temp.)									
Lower Oven Sensor	Between 931 and 2869 Ω. (Approx. 1080 Ω at room temp.)									
Warm Drawer Sensor	Between 1,500 and 319,000 Ω. (Approx. 119,420 Ω at room temp.)									
Meat Probe Sensor	Between 1,300 and 103,000 Ω. (Approx. 59,000 Ω at room temp.) (Insert meat probe into meat probe jack located inside the oven cavity prior to reading resistance.)									

FAILURE (Leftmost 2 Clock Digits)	ERROR (Rightmost 2 Clock Digits)	MESSAGE/DESCRIPTION  SUGGESTED CORRECTIVE ACTION PROCEDURE
<b>F5 INPUTS</b>	<b>E0</b>	DOOR AND LATCH SWITCH DO NOT AGREE
	<b>E1</b>	DOOR LATCH NOT OPERATING
<p><b>PROCEDURE:</b> Before proceeding, perform steps 1 through 3 above chart on page 4 to enter the Diagnostics mode.</p> <p>TO VERIFY DOOR SWITCH:</p> <p><b>A.</b> While in Diagnostics, open the oven door. "1" should appear in the second clock digit from the left. Close the oven door. The clock digit should toggle to "0". If the digit did not toggle, go to step B. If the digit did not toggle after replacing the door switch, go to step D. If the digit did not toggle after replacing the door switch harness, go to step F. If the digit did toggle, door switch is operating correctly.</p> <p><b>B.</b> Unplug range or disconnect power.</p> <p><b>C.</b> Replace door switch. (If door switch is integral to the door latch motor assembly, replace the entire door latch motor assembly). Go to step H.</p> <p><b>D.</b> Unplug range or disconnect power.</p> <p><b>E.</b> Check integrity of all harness wires and connections between the appliance manager and the door switch. Ensure no shorted wires to chassis. If the wiring is bad, replace the door switch harness. Go to step H. If the wiring is good, go to step H.</p> <p><b>F.</b> Unplug range or disconnect power.</p> <p><b>G.</b> Replace appliance manager. Go to step H.</p> <p><b>H.</b> Replace all parts and panels before operating.</p> <p><b>I.</b> Plug in range or reconnect power.</p> <p><b>J.</b> Enter the Diagnostics mode described in steps 1 through 3 above chart on page 4. Repeat step A.</p> <p>TO VERIFY DOOR LATCH SWITCH / MOTOR ASSEMBLY:</p> <p><b>A.</b> While in Diagnostics, press the CLEAN key to cycle the latch motor to the locked position. "1" should appear in the first clock digit from the left when locked. Press the CLEAN key to cycle the latch motor to the unlocked position. The clock digit should toggle to "0". If the digit did not toggle, go to step B. If motor runs continuously, wait until motor reaches the unlocked position, open the door, press the OFF key, go to step B. If motor did not run, go to step H. If the digit did not toggle after replacing the door latch motor assembly, go to step D. If the digit did not toggle after replacing the door latch switch harness, go to step F. If the digit did toggle, door latch switch is operating correctly.</p> <p><b>B.</b> Unplug range or disconnect power.</p> <p><b>C.</b> Replace door latch motor assembly. Go to step K.</p> <p><b>D.</b> Unplug range or disconnect power.</p> <p><b>E.</b> Check integrity of all harness wires and connections between the appliance manager and the door latch switch. Ensure no shorted wires to chassis. If the wiring is bad, replace the door latch switch harness. Go to step K. If the wiring is good, go to step K.</p> <p><b>F.</b> Unplug range or disconnect power.</p> <p><b>G.</b> Replace appliance manager. Go to step K.</p> <p><b>H.</b> Unplug range or disconnect power.</p> <p><b>I.</b> Check integrity of latch mechanism from cam to latch pawl and door slot. Ensure that pawl aligns with the door slot. Correct any mechanical malfunction.</p> <p><b>J.</b> Check continuity of the latch motor and of electrical connections between appliance manager P8 and motor. If continuity is present, replace appliance manager. Go to step K.</p> <p><b>K.</b> Replace all parts and panels before operating.</p> <p><b>L.</b> Plug in range or reconnect power.</p> <p><b>M.</b> Enter the Diagnostics mode described in steps 1 through 3 above chart on page 4. Repeat step A.</p>		

FAILURE (Leftmost 2 Clock Digits)	ERROR (Rightmost 2 Clock Digits)	MESSAGE/DESCRIPTION  SUGGESTED CORRECTIVE ACTION PROCEDURE
<b>F6 Systems</b>	<b>E0</b>	LOST COMMUNICATION
<p><b>PROCEDURE:</b> Before proceeding, perform steps 1 through 3 above chart on page 4 to enter the Diagnostics mode.</p> <p><b>A.</b> Unplug range or disconnect power.</p> <p><b>B.</b> Open the console and make sure the P6 connector on the appliance manager and the P2 connector on the user interface are fully inserted. If not, plug in connectors and go to step F. If fully plugged in, go to step C.</p> <p><b>C.</b> Visually inspect all of the four wires between P6 on the appliance manager and P2 on the user interface. Make sure the wires are not cut or pinched. If the wires appear to be intact, perform a continuity check between Pin 4 of the appliance manager and Pin 4 of the user interface. Do the same for Pins 1, 2, and 5. Both of these checks should result in a reading of less than 5Ω. If either of these checks fail, go to step E. If these checks pass, reconnect P2, then go to step D.</p> <p><b>D.</b> Replace the appliance manager. Ensure all connectors are properly seated; then go to step F.</p> <p><b>E.</b> Replace the wiring harness (signal) and go to step F.</p> <p><b>F.</b> Ensure all wiring connections are made.</p> <p><b>G.</b> Replace all parts and panels before operating.</p> <p><b>H.</b> Plug in range or reconnect power.</p> <p><b>I.</b> Observe for longer than one minute.</p> <p><b>J.</b> If the error does not appear, initiate a bake cycle. Let the cycle run at least one minute. If no error occurs, cancel the cycle. The problem has been repaired. If the error occurs again, restart the troubleshooting procedure at step A (except in step D replace the user interface if the appliance manager has already been replaced).</p>		

FAILURE (Leftmost 2 Clock Digits)	ERROR (Rightmost 2 Clock Digits)	MESSAGE/DESCRIPTION  SUGGESTED CORRECTIVE ACTION PROCEDURE
<b>F6 Systems (Continued)</b>	<b>E1 E2</b>	COOK RANGE OVER TEMPERATURE CLEAN RANGE OVER TEMPERATURE
<p><b>PROCEDURE:</b> Before proceeding, perform steps 1 through 3 above chart on page 4 to enter the Diagnostics mode.</p> <p><b>A.</b> Press the BAKE key to cycle the Bake relay on and off. If the Bake relay does not turn on and off, go to step F. If the element or gas valve does not cycle with the relay, go to step D. If the element or gas valve did cycle on and off, go to step B.</p> <p><b>B.</b> Press the BROIL key to cycle the Broil relay on and off. If the Broil relay does not turn on and off, go to step F. If the element or gas valve does not cycle with the relay, go to step D. If the element or gas valve did cycle on and off, go to step C.</p> <p><b>C.</b> Press the CONVECT BAKE key to cycle the convect bake relay on and off. If the Convect Bake relay does not turn on and off, go to step F. If the element does not cycle with the relay, go to step D. If the element did cycle on and off, go to step D.</p> <p><b>D.</b> Unplug range or disconnect power.</p> <p><b>E.</b> Check integrity of all harness wires and connections between the appliance manager and the electric elements. Ensure no shorted wires to chassis. <b>GAS MODELS:</b> Ensure all wiring and connections between the control and spark module, spark module and bake/broil gas valve are good. If the wiring is good, go to step K. <b>ELECTRIC MODELS:</b> Ensure all wiring and connections between the appliance manager and elements and the appliance manager and the user interface are good. If the wiring connections are not intact, go to step J. If the wiring is good, go to step I.</p> <p><b>F.</b> Unplug range or disconnect power.</p> <p><b>G.</b> Replace the appliance manager. Go to step Q.</p> <p><b>H.</b> Unplug range or disconnect power.</p> <p><b>I.</b> Replace the display. Go to step Q.</p> <p><b>J.</b> Replace the harness. Go to step Q.</p> <p><b>K.</b> Replace spark module.</p> <p><b>L.</b> Replace all parts and panels before operating.</p> <p><b>M.</b> Plug in range or reconnect power.</p> <p><b>N.</b> Enter the diagnostics mode described in steps 1 through 3 above chart on page 4. Press the BAKE key or the BROIL key to turn the Bake or Broil gas valve on and off. If the Bake or Broil valves will not turn off, go to step O. If the Bake or Broil valves will not turn off after being replaced, go to step H. If the Bake or Broil valves do turn off, go to step Q.</p> <p><b>O.</b> Unplug range or disconnect power.</p> <p><b>P.</b> Replace the Bake/Broil gas valve. Go to step L.</p> <p><b>Q.</b> Replace all parts and panels before operating.</p> <p><b>R.</b> Plug in range or reconnect power.</p> <p><b>S.</b> Verify operation is normal. Go to step 1 and complete checks.</p>		

FAILURE (Leftmost 2 Clock Digits)	ERROR (Rightmost 2 Clock Digits)	MESSAGE/DESCRIPTION  SUGGESTED CORRECTIVE ACTION PROCEDURE
<b>F6 Systems (Continued)</b>	<b>E3</b>	MINI OVEN/WARM DRAWER OVER TEMPERATURE
<p><b>PROCEDURE:</b> Before proceeding, perform steps 1 through 3 above chart on page 4 to enter Diagnostics mode.</p> <p><b>A.</b> Press the Warming Drawer ON key, then the Warming Drawer OFF key to cycle the Warming Drawer relay on and off. If the Warm Drawer relay does not turn on and off, go to step D. If the element does not cycle with the relay, go to step B. If the element does cycle with the relay, go to step B.</p> <p><b>B.</b> Unplug range or disconnect power.</p> <p><b>C.</b> Check the integrity of all harness wires, the connections between the appliance manager and the electric element, and the connections between the appliance manager and the user interface. If the wiring connections are not intact, go to step F. If the wiring is good, go to step G.</p> <p><b>D.</b> Unplug range or disconnect power.</p> <p><b>E.</b> Replace the appliance manager. Go to step H.</p> <p><b>F.</b> Replace the harness. Go to step H.</p> <p><b>G.</b> Replace the user interface. Go to step H.</p> <p><b>H.</b> Replace all parts and panels before operating.</p> <p><b>I.</b> Plug in range or reconnect power.</p> <p><b>J.</b> Verify operation is normal. Go to step 1 and complete checks.</p>		

FAILURE (Leftmost 2 Clock Digits)	ERROR (Rightmost 2 Clock Digits)	MESSAGE/DESCRIPTION  SUGGESTED CORRECTIVE ACTION PROCEDURE
<b>F6 Systems (Continued)</b>	<b>E4</b>	USER INTERFACE/APPLIANCE MANAGER MISMATCH
<p><b>PROCEDURE:</b> Before proceeding, perform steps 1 through 3 above chart on page 4 to enter Diagnostics mode.</p> <p><b>A.</b> Unplug range or disconnect power. Wait 10 seconds.</p> <p><b>B.</b> Plug in range or reconnect power.</p> <p><b>C.</b> Enter into Diagnostics mode by pressing OFF, OFF, START.</p> <p><b>D.</b> Press BAKE. Ensure Bake relay energizes by inspecting Bake element is active.</p> <p><b>E.</b> Press BROIL one time for outer broil element. Ensure Outer Broil relay energizes by inspecting the Outer Broil element.</p> <p><b>F.</b> Press BROIL again for Inner Broil element. Ensure Inner Broil relay energizes by inspecting the Inner Broil element.</p> <p><b>G.</b> Press SELF CLEAN to drive door latch to lock door. Press again to reset door latch to normal state.</p> <p><b>H.</b> If all functions do not work properly, go to step L.</p> <p><b>I.</b> If all functions are working, the Appliance Manager and User Interface are working properly.</p> <p><b>J.</b> Exit Diagnostics by pressing OFF.</p> <p><b>K.</b> Press BAKE and ensure that the Bake relay energizes and the control enters the Bake Preheat. Wait up to 60 seconds to ensure error has been resolved. If error returns, proceed to step L.</p> <p><b>L.</b> Unplug range or disconnect power.</p> <p><b>M.</b> Remove covers for access to controls.</p> <p><b>N.</b> Replace the appliance manager. Ensure all connections are properly seated.</p> <p><b>O.</b> Replace all parts and panels before operating.</p> <p><b>P.</b> Plug in range or reconnect power.</p> <p><b>Q.</b> Press BAKE and ensure that Bake relay energizes and the control enters into Bake/Preheat. Wait up to 60 seconds to ensure error has been resolved. If error returns, go to step R.</p> <p><b>R.</b> Unplug range or disconnect power.</p> <p><b>S.</b> Replace the user interface. Ensure all connections are properly seated.</p> <p><b>T.</b> Replace all parts and panels before operating.</p> <p><b>U.</b> Plug in range or reconnect power.</p> <p><b>V.</b> Press BAKE and ensure the Bake relay energizes and the control enters into Bake/Preheat. Wait up to 60 seconds to ensure error has been resolved.</p> <p><b>W.</b> Verify operation is normal. Go to step 1 and complete checks.</p>		



FAILURE (Leftmost 2 Clock Digits)	ERROR (Rightmost 2 Clock Digits)	MESSAGE/DESCRIPTION
SUGGESTED CORRECTIVE ACTION PROCEDURE		
F6 Systems (Continued)	E5	NO CAVITY SIZE COMMAND
<p><b>PROCEDURE:</b> Control should immediately power up in Cavity Size Select mode. Using key #6 (DOWN) and key #3 (UP) scroll through to locate the corresponding cavity size. Once located press the START key to accept the proper cavity size for the oven being programmed. Control should reinitialize to cavity size selected. If error returns at least 60 seconds after cavity size has been set, go to step A.</p> <p>A. Unplug range or disconnect power.</p> <p>B. Plug in range or reconnect power.</p> <p>C. Enter into Diagnostics mode by pressing OFF, OFF, START. Press #6 (DOWN) once Main Diagnostic screen appears. Screen should identify cavity size for oven being programmed. If this is incorrectly shown, press CLOCK to edit current programmed size. Press #6 (DOWN) to locate proper cavity size. Once located, press START to accept the new cavity size. Control will reset and initialize the new cavity size programmed. Wait for 60 seconds to ensure error has been corrected. If error is corrected, go to step F. If error returns, go to step D.</p> <p>D. Unplug range or disconnect power.</p> <p>E. Replace user interface ensuring all connections are properly seated and go to step F.</p> <p>F. Replace all parts and panels before operating.</p> <p>G. Plug in range or reconnect power.</p> <p>H. Control may power up in Cavity Size Select mode. Set cavity size as outlined in step C by locating proper cavity size and pressing START once located.</p> <p>I. Verify operation is normal. Go to step 1 and complete checks.</p>		

**PART NO. W10112147A**

NOTE: This sheet contains important Technical Service Data.

**FOR SERVICE TECHNICIAN ONLY  
DO NOT REMOVE OR DESTROY**