Disassembly – Fascia (Control) Panel (1)

To remove fascia panel to access control module & dispenser, remove (4) T-20 Torx front/side screws and lift panel up. Caps over screws can be removed using fingernails or a sharp knife – take care not to scratch fascia panel or caps.

When reassembling panels, tuck rear tabs under top panel 1st.

Knobs are permanently attached to panels and cannot be removed.
To remove rear panel to access drive motor and rear of drum, remove (18) T-20 screws. There’s no need to remove the top rear panel (with “H” & “C” stampings).

To remove top panel (for easier parts access), remove (3) T-20 screws and slide panel to rear of washer.
Disassembly – Drain Pump

**To remove drain pumps:**
- Remove front panel
- Loosen and remove hoses
- Disconnect **green** door latch release cord.
- Disconnect wire harness
- Carefully slide pump toward rear of washer, then lift it out of washer (taking care to not damage the four rubber feet).

**CAUTION:** If opening drain pump access cover, take care to not get cut on front panel opening.

**Current production pumps are beige color – earlier WFMC pumps were black.**

**HINT:** Drain pumps are mounted on four rubber feet to dampen vibration & noise. To remove drain pumps, carefully slide them toward rear of washers. To install them, carefully insert all four feet into notches in washer base, then slide them forward.
Disassembly – Front Panel (1)

- Remove door latch screws
- Carefully remove front shield
- Remove hinge cover screws
- Remove hinge screws
- Remove door seal spring
- Removing front shield
- Rear access is best for most repairs.
- Hinges cannot be reversed.
Disassembly – Front Panel (2)

- **Remove top front panel screws**
- **Remove bottom front panel screws**
- **Note front panel mounting tabs**

**HINT:** Removing front panel at this point will make removing front counterweights easier.

**HINT:** Front panels are mounted using six (6) plastic tabs – three (3) on each side. Lift front panels up to remove them. When reassembling front panels, carefully align tabs and don’t use excessive force to avoid breaking tabs.

**HINT:** Most washer screws require **T-20** Torx screwdrivers.
WFMC Service Tips – Installing Door Seals

Certain repairs can involve removing or disconnecting the door seal (gasket) for access. To insure proper washer operation and prevent leaking, door seals must be reinstalled correctly.

To install door seals:

1) Align door seal so notch (for spring) at front is centered under bottom of door.
2) Carefully push rear of seal over front of tub so seal properly seats onto tub.
3) Stretch rear spring clamp over seal and insert into notch at rear of seal.
4) Using small hose clamp, attach dispenser hose to seal.
5) Work front seal lip over front shield flange (so lip “snaps” in). Tug around entire seal to check if seated.
6) Align clamp spring at door bottom, then insert front spring clamp into notch of entire left half of door seal (180° from top to bottom).
7) While pulling right side of spring using needlenosed pliers, pull clamp into right side seal notch, then carefully release spring. Hold clamp next to front shield so clamp won’t pull seal off.

NOTE: Check to make sure seal is seated after installation so no leaking will occur.

TIP: Left-handed servicers -- start the front spring clamp on the right side and pull the spring to the left.