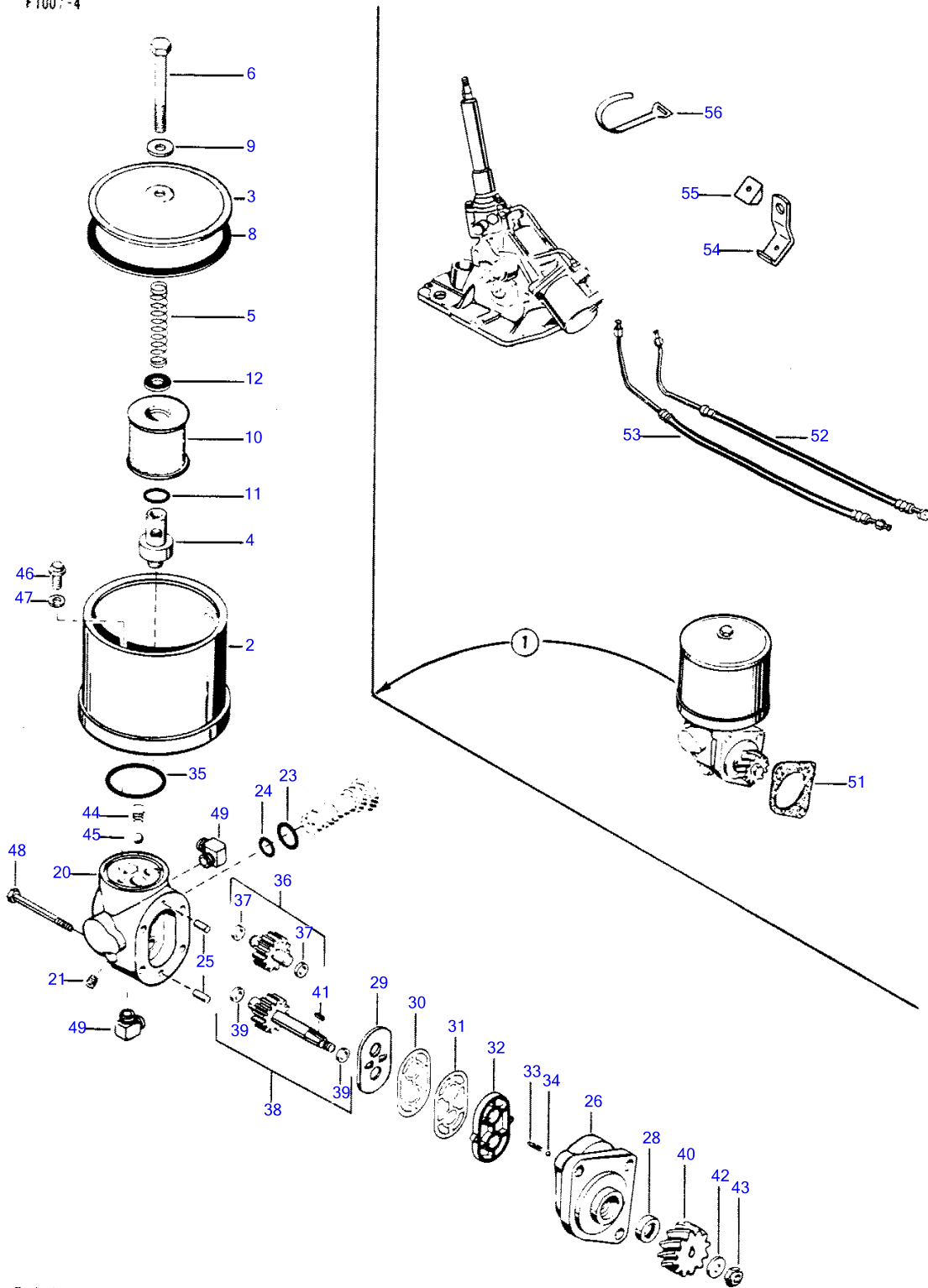


PUMP, POWER STEERING

F1007-4



1st Print

651 199 M97 (Issue 1) 8/73

Item	Part Number	Qty	Description
			(USED PRIOR TO MACHINE SERIAL NUMBER 641000481) (CONTINENTAL MOTORS) *****
1	191486M91	1	(A) Pump Assembly, Hydraulic (Cessna #20189-OBC1B)
2	1031261M1	1	Reservoir Assembly
3	1021977M1	1	Cover, Reservoir
4	1023056M1	1	Core, Reservoir
5	1023059M1	1	Spring, Element Tension
6	354503X1	1	Bolt (3/8 X 3-1/4" N.f. Hex.)
	835731M92	1	Element Kit
8	1021979M1	1	Gasket, Cover To Reservoir
9	1017512M1	1	Gasket, Cover Bolt
10	1023057M1	1	Element, Oil Filter
11	762026M1	1	"O" Ring (11/16" I.D. X 3/32")
12	1023058M1	1	Washer (3/8 X 7/8 X 3/32")
20	1023064M91	1	Housing Assembly
21	356040X1	1	Plug (1/4" P.T. Hex., Sckt. Hd.)
23	851134M1	1	"O" Ring
24	831520M1	1	"O" Ring (5/8" I.D. X 1/16")
25	1021966M1	2	Pin, Front Plate To Housing
26	1021971M91	1	Plate Assembly, Front
	835730M91	1	Seal Kit, Pump Repair
28	1041794M1	1	Seal, Oil
29	1021967M1	1	Diaphragm
30	1021968M1	1	Gasket, Diaphragm Back-up
31	1021969M1	1	Protector, Gasket
32	1021970M1	1	Diaphragm, Front Plate And Gear
33	1021975M1	1	Spring, Relief Valve
34	360233X1	1	Ball (5/32" Dia.)
35	366617X1	1	"O" Ring, Reservoir To Pump (7/8" ID x 3/32")
36	1021965M91	1	Idler Assembly, Gear
37	1021964M1	2	Ring, Snap
38	1021963M91	1	Gear Assembly, Driven (Lead Gear)
39	1021964M1	2	Ring, Snap
40	1021974M1	1	Gear, Pump Drive
41	363552X1	1	Key, Drive Gear (1/8 x 17/32"
42	355617X1	1	Washer (1/4" Flat)
43	363722X1	1	Nut, Drive Gear Retaining (5/16" NF, Special)
44	1023060M1	1	Sprng, Check Valve
45	022199X	1	Ball, Check Valve (3/8" Dia.)
46	1021981M1	1	Bolt (5/16 X 5/8", 12 Point Hd. NC)
47	353446X1	1	Washer (5/16" Lock)
48	354607X1	4	Bolt (1/4 X 2-1/2" NC, Hex.)
49	2962X	2	Elbow, Pressure Hose To Pump
51	191469M1	1	Gasket
52	508241M91	1	Hose, Pressure
53	1753012M91	1	Hose, Return
54	183232M1	1	Clip, Hose
55	183233M1	1	Lock, Hose Clip
56	185172M1	1	(B) Strap, Hoses To Battery Cable (Used Only With 30" Cables) *****

(A) - Part Number Shown For Reference  
Only. For Service Order (1) 191423M92;  
(1) 2962X; (1) 2272X And (1) 364248X1.  
See Page 206.

(B) - Used Prior To Tractor Serial  
Number 641001045.