2013 Ford Truck Explorer 2WD V6-3.5L
Vehicle > Body and Frame > Roof and Associated Components > Sunroof / Moonroof > Sunroof / Moonroof Moto
> Service and Repair > Removal and Replacement

ROOF OPENING PANEL MOTOR - SLIDING FRONT PANEL

Roof Opening Panel Motor
- Sliding Front Panel

Removal

NOTE: The roof opening panel motor(s) must be initialized when repairs are carried out on any part of the roof opening panel system, including whenever:
- the roof opening sliding glass or power shade motor has been removed from the roof opening panel system.
- the roof opening panel glass has been removed from the roof opening panel system.
- the roof opening panel assembly has been removed from the vehicle.
- a new roof opening sliding glass or power shade motor has been installed.
- a new roof opening panel glass has been installed.
- a new roof opening panel assembly has been installed.

Refer to Roof Opening Panel Motor Initialization - Sliding Glass Panel See: Sunroof / Moonroof > Programming and Relearning > Roof Opening Panel Motor Initialization - Sliding Glass Panel and Refer to Roof Opening Panel Motor Initialization - Shade See: Sunroof / Moonroof > Programming and Relearning > Roof Opening Panel Motor Initialization - Shade.

1. Position the front sliding glass panel to the CLOSED position and the power shade to the full OPEN position.

2. Remove both A-pillar trim panels. REFER to Trim Panel, A-Pillar Trim Panel.

3. Remove both B-pillar trim panels. REFER to Trim Panel, B-Pillar Trim Panel.

4. Remove both sun visor clip retaining screws and remove both sun visor clips.

5. Remove both sun visor assemblies.
   - Remove sun visor screw cover.

   - Remove both sun visor screws.

   - NOTE: The sun visor electrical connector is glued to the top of the headliner. Position the front of the headliner down to access the sun visor electrical connector.
     Disconnect sun visor electrical connector and remove the sun visor.

6. Lower the front portion of the headliner and block with a suitable material.

7. Disconnect the electrical connector, remove the 3 motor screws and the roof opening panel front sliding glass panel motor.
Installation

**NOTE:** The roof opening panel motor(s) must be initialized when repairs are carried out on any part of the roof opening panel system, including whenever:
- the roof opening sliding glass or power shade motor has been removed from the roof opening panel system.
- the roof opening panel glass has been removed from the roof opening panel system.
- the roof opening panel assembly has been removed from the vehicle.
- a new roof opening sliding glass or power shade motor has been installed.
- a new roof opening panel glass has been installed.
- a new roof opening panel assembly has been installed.

Refer to Roof Opening Panel Motor Initialization - Sliding Glass Panel See: Sunroof / Moonroof > Programming and Relearning > Roof Opening Panel Motor Initialization - Sliding Glass Panel and Refer to Roof Opening Panel Motor Initialization - Shade See: Sunroof / Moonroof > Programming and Relearning > Roof Opening Panel Motor Initialization - Shade.

1. To install, reverse the removal procedure.
   - Initialize the front sliding glass panel motor. Refer to Roof Opening Panel Motor Initialization- Sliding Glass Panel See: Sunroof / Moonroof > Programming and Relearning > Roof Opening Panel Motor Initialization - Sliding Glass Panel.