Applies to:  
Tilt

Removal Procedure

Tools Required

- Steering Wheel Puller
- Steering Wheel Puller Legs

1. Disable the SIR system. Refer to Disabling the SIR System in SIR.
2. Position the ignition to the OFF position.
3. Remove the Inflatable restraint steering wheel module. Refer to Airbag Steering Wheel Module Replacement in SIR.
4. Scribe an alignment mark on the steering wheel hub. Align the mark with the slash mark on the steering shaft.

5. Loosen the steering wheel nut.
6. Position the steering wheel nut flush with the end of the steering shaft.

7. Assemble the with the on the steering wheel.
8. Using the with the unseat the steering wheel from the steering shaft.
9. Remove the with the from the steering wheel.
10. Remove the steering shaft nut.
11. Remove the steering wheel from the steering shaft.
12. Unroute the SIR connector from the steering wheel.

**Installation Procedure**

1. Route the SIR connector through the steering wheel.
2. Align the scribe mark on the steering wheel with the slash mark on the steering shaft.
3. Install the steering wheel.
   **Notice:** Refer to [Fastener Notice](#) in Cautions and Notices
4. Install the steering shaft nut.
   **Tighten**
   Tighten the steering shaft nut to 45 Y (33 lb ft).
5. Install the Inflatable restraint steering wheel module. Refer to [Airbag Steering Wheel Module Replacement](#) in SIR
6. Enable the SIR system. Refer to [Enabling the SIR System](#) in SIR.
7. Inspect the operation of the following components:
   - The horn
   - The steering wheel
   - The steering wheel controls