1999 Century

Applies to:
Tilt

Tools Required

- Modular Column Holding Fixture
- Steering Column Anti Rotation Pin

**Important:** Place the steering column in the CENTER position.

1. Remove the tilt knob from the lower trim cover.
2. Put the steering column and into a vise.
3. Insert into the lower trim cover of the steering column.
4. Inspect the steering column for accident damage. Refer to [Steering Column Accident Damage Inspection - Off Vehicle](https://www.motologic.com/car/cbf31e8a-174b-102b-8293-001b2106f1f9/article/06f40b1a9aeaba08faddc63706972d08?returnPath=%2Fcar%2Fcbf31e...).

5. Remove the 2 pan head tapping screws (1) from the lower trim cover (2).
6. Remove the lower trim cover from the upper trim cover.
7. Tilt the lower trim cover down.
8. Slide the lower trim cover backward in order to disengage the locking tabs.

9. Remove the trim cover protector (1) from the lower trim cover (2).

10. Remove the 2 TORX® head screws (1) from the upper trim cover (2).
11. Remove the upper trim cover (2) from the steering column.