**Headliner**

**NOTE:** Headliner with roof opening panel shown, headliner without roof opening panel similar.

<table>
<thead>
<tr>
<th>Item</th>
<th>Part Number</th>
<th>Description</th>
</tr>
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<tbody>
<tr>
<td>1</td>
<td>W502564-S424</td>
<td>Sun visor screws (4 required)</td>
</tr>
<tr>
<td>2</td>
<td>04101</td>
<td>LH sun visor</td>
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<tr>
<td>3</td>
<td>04100</td>
<td>RH sun visor</td>
</tr>
<tr>
<td>4</td>
<td>672A40</td>
<td>Sun visor screw cover (2 required)</td>
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<tr>
<td>5</td>
<td>W504242</td>
<td>Sun visor arm clip screws (2 required)</td>
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<tr>
<td>6</td>
<td>04132</td>
<td>Sun visor arm clips</td>
</tr>
<tr>
<td>7</td>
<td>519A58</td>
<td>Overhead console</td>
</tr>
<tr>
<td>8</td>
<td>—</td>
<td>Overhead console electrical connector</td>
</tr>
<tr>
<td>9</td>
<td>—</td>
<td>Rear view mirror electrical connector</td>
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<tr>
<td>10</td>
<td>14334</td>
<td>Headliner wiring harness</td>
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<tr>
<td>11</td>
<td>W504349</td>
<td>Garment hanger screw (2 required)</td>
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<td>12</td>
<td>29024</td>
<td>Garment hanger (2 required)</td>
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<td>13</td>
<td>W708761</td>
<td>Headliner pushpin retainer</td>
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<tr>
<td>14</td>
<td>17409</td>
<td>Headliner washer fluid hose</td>
</tr>
<tr>
<td>15</td>
<td>51944</td>
<td>Headliner</td>
</tr>
<tr>
<td>16</td>
<td>—</td>
<td>Headliner magnets</td>
</tr>
<tr>
<td>17</td>
<td>31406</td>
<td>Assist handle</td>
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<tr>
<td>18</td>
<td>W506946</td>
<td>Assist handle bolt (2 required)</td>
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</tbody>
</table>

**Removal**

1. If equipped, remove the Rear Entertainment Module (RETM). For additional information, refer to [Section_415-00](https://www.motologic.com/car/2013_fd_edge_5055/article/382265cfeed5f4199d7b85f9c8010161?returnPath=%2Fcar%2F2013_fd_edge_5055%2Fs).

2. Remove the LH and RH A-pillar trim panels. For additional information, refer to [A-Pillar Trim Panel](https://www.motologic.com/car/2013_fd_edge_5055/article/382265cfeed5f4199d7b85f9c8010161?returnPath=%2Fcar%2F2013_fd_edge_5055%2Fs) in this section.

3. Remove the LH and RH B-pillar trim panels. For additional information, refer to [B-Pillar Trim Panel](https://www.motologic.com/car/2013_fd_edge_5055/article/382265cfeed5f4199d7b85f9c8010161?returnPath=%2Fcar%2F2013_fd_edge_5055%2Fs) in this section.

4. Remove the LH and RH C-pillar trim panels. For additional information, refer to [C-Pillar Trim Panel](https://www.motologic.com/car/2013_fd_edge_5055/article/382265cfeed5f4199d7b85f9c8010161?returnPath=%2Fcar%2F2013_fd_edge_5055%2Fs) in this section.

5. Remove the LH and RH D-pillar trim panels. For additional information, refer to [D-Pillar Trim Panel](https://www.motologic.com/car/2013_fd_edge_5055/article/382265cfeed5f4199d7b85f9c8010161?returnPath=%2Fcar%2F2013_fd_edge_5055%2Fs) in this section.

6. If equipped, remove the power liftgate motor. For additional information, refer to [Section_501-03](https://www.motologic.com/car/2013_fd_edge_5055/article/382265cfeed5f4199d7b85f9c8010161?returnPath=%2Fcar%2F2013_fd_edge_5055%2Fs).

7. Remove the LH and RH quarter trim panels. For additional information, refer to [Quarter Trim Panel](https://www.motologic.com/car/2013_fd_edge_5055/article/382265cfeed5f4199d7b85f9c8010161?returnPath=%2Fcar%2F2013_fd_edge_5055%2Fs) in this section.

8. If equipped, disconnect the electrical connectors from the interior rear view mirror and compass.

9. Disconnect the electrical connectors from the wire harness on the LH A-pillar and remove the harness from the A-pillar.

10. If equipped, remove the overhead console. For additional information, refer to [Section_501-12](https://www.motologic.com/car/2013_fd_edge_5055/article/382265cfeed5f4199d7b85f9c8010161?returnPath=%2Fcar%2F2013_fd_edge_5055%2Fs).

11. Position the front and rear door weatherstrips aside.

12. Remove the LH and RH sun visors.
- Remove the LH and RH sun visor screw covers.
- Remove the LH and RH sun visor screws.
- If equipped, disconnect the electrical connector.

13. Remove the LH and RH sun visor clips.
   - Remove the LH and RH sun visor clip screw covers.
   - Remove the LH and RH sun visor clip screws.

14. Remove the bolts and the assist handle.

15. Disconnect the headliner washer fluid hose connector on the RH A-pillar.

16. Remove the screws and the LH and RH garment hangers.

17. Position the liftgate weatherstrip aside.

18. Disconnect the headliner washer fluid hose connector on the RH D-pillar.

19. Remove the headliner rear pushpin retainer.

20. Lower the headliner and disconnect the electrical connectors on the LH D-pillar.

21. **NOTICE:** To avoid damaging the headliner, use an assistant for this step.
   
   Remove the headliner through the liftgate opening.

### Installation

#### Installing a new headliner

1. **NOTE:** The *3M™ Duramix™ 4747 Super Fast Adhesive* is commercially available. This adhesive is a 2-part adhesive in a 50 ml dual-tube applicator. Depending on the size of the headliner and optional wire harness(es), purchasing of two to five 50 ml tubes is recommended.

When installing a new headliner, transfer the wire harness in the following sequence:

1. Using suitable tape, mark the wire at the exit points for proper length from headliner-to-body/roof connectors.
2. Carefully remove the wire harness from the original headliner.

3. Using a suitable marking tool, mark the new headliner with the routing and exit points of the wire harness from the original headliner.

4. **NOTICE:** Do not damage the wire harness when cutting the excess adhesive from the wire harness.
   Cut and remove any excess adhesive from the wire harness.

5. Position the wire harness onto the new headliner and make sure the wire harness has enough length to connect to the body/roof connectors using the tape indicator applied in Step 1. Apply tape to temporarily hold the wire harness in that position on the headliner.

6. **NOTE:** The 3M™ Duramix™ 4747 Super Fast Adhesive sets in 20 seconds. Continually make sure the wire harness is routed correctly when applying the adhesive.
   Apply the 3M™ Duramix™ 4747 Super Fast Adhesive in the same location as the factory installed adhesive along the full length of the wire harness to the headliner to avoid any NVH concern(s).

7. Transfer all necessary components.

All headliners

2. **NOTICE:** To avoid damaging the headliner, use an assistant for this step.
   Install the headliner through the liftgate opening.

3. Connect the electrical connectors on the LH D-pillar.

4. Install the headliner rear pushpin retainer.

5. Connect the headliner washer fluid hose connector on the RH D-pillar.

6. Install the liftgate weatherstrip.

7. Install the LH and RH garment hangers and the LH and RH garment hanger screws.
   - Tighten the LH and RH garment hanger screws.

8. Install the assist handle and the assist handle bolts.
   - Tighten to 9 Nm (80 lb-in).

10. Install the LH and RH sun visor clips and the screws.

11. Install the LH and RH sun visors in the following sequence.
   - If equipped, connect the electrical connector.
   - Install and tighten the LH and RH sun visor screws.
   - Install the LH and RH sun visor screw covers.

12. Install the front and rear door weatherstrips.

13. If equipped, install the overhead console. For additional information, refer to Section 501-12.

14. Connect the electrical connectors on the LH A-pillar and attach the wire harness onto the A-pillar.

15. If equipped, connect the electrical connectors to the interior rear view mirror and compass.

16. Install the LH and RH quarter trim panels. For additional information, refer to Quarter Trim Panel in this section.

17. If equipped, install the the power liftgate motor. For additional information, refer to Section 501-03.

18. Install the LH and RH D-pillar trim panels. For additional information, refer to D-Pillar Trim Panel in this section.

19. Install the LH and RH C-pillar trim panels. For additional information, refer to C-Pillar Trim Panel in this section.

20. Install the LH and RH B-pillar trim panels. For additional information, refer to B-Pillar Trim Panel in this section.

21. Install the LH and RH A-pillar trim panels. For additional information, refer to A-Pillar Trim Panel in this section.

22. If equipped, install the RETM. For additional information, refer to Section 415-00.

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