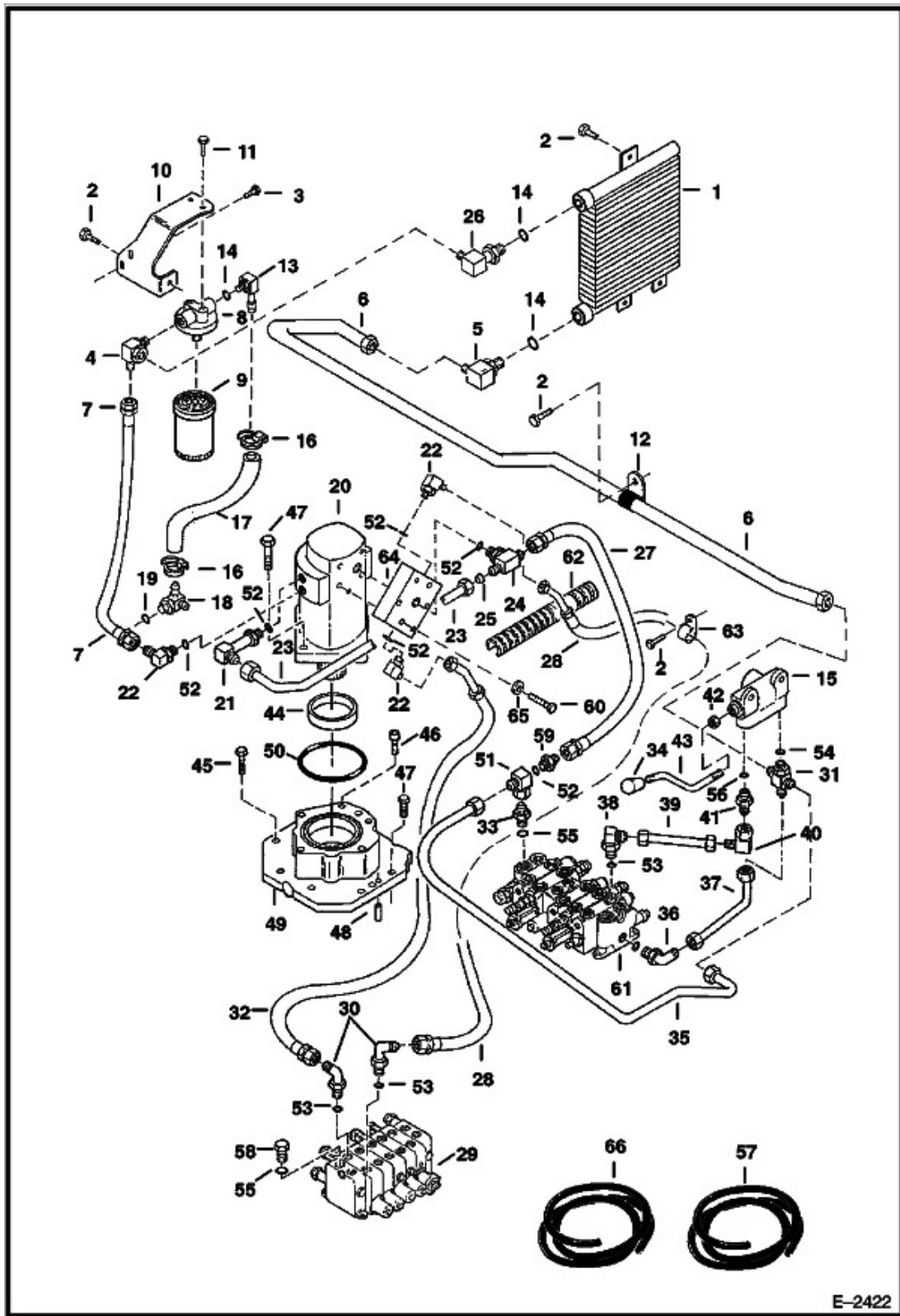


Title: Hydraulic Circuitry (Valve to Swing Motor to Selector Valve to Cooler to Filter)
(S/N 512913001 - 512915199)

Model Number: 331

Serial Number: 512913001 & Above, 516711001 & Above, 517711001 & Above



Title: Hydraulic Circuitry (Valve to Swing Motor to Selector Valve to Cooler to Filter)
(S/N 512913001 - 512915199)

Model Number: 331

Serial Number: 512913001 & Above, 516711001 & Above, 517711001 & Above

Ref.	Part Number	Description	S/N	Qty
1	6666610	EXCHANGER, OIL COOLER		1
2	26GM8016	SCREW		5
3	26GM8013	BOLT		2
4	6628814	FITTING, ELBOW, W/Ref. 14		1
5	17K10	FITTING, W/Ref. 14		1
6	6628554	TUBE		2
7	6805310	HOSE, Was 6628812, A		1
8	6654897	FILTER, Assy - W/Ref. 9		1
9	6653336	FILTER, OIL HYD		1
10	6596909	BRACKET		1
11	17C612	BOLT 5		2
12	30H57	CLAMP		1
13	1312337	ELBOW, W/Ref. 14		2
14	79K16	O RING 10		6
15	6660267	VALVE SEL, See Illustration, - Selector - Was 6668877, A		1
16	42H24	CLAMP-5		2
17		HOSE, HOSE, NLA - Order Ref. 57 - 16" (400 mm) long		1
18	6596791	FITTING, TEE, W/Ref. 19		1
19	79K20	O RING 10		1
20	6667882	MOTOR, DRIVE HYD, See Illustration, - Swing		1
21	6558510	ELBOW, W/Ref. 52		3
22	17K5	ELBOW, W/Ref. 52		2
23	6800305	TUBE		1
24	19K5	FITTING, W/Ref. 52		1

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(S/N 512913001 - 512915199)

Model Number: 331

Serial Number: 512913001 & Above, 516711001 & Above, 517711001 & Above

Ref.	Part Number	Description	S/N	Qty
25	6593801	ORIFICE, .065" (1,65 mm) - Was 6618286, B		1
26	6702096	ELBOW, W/Ref. 14		1
27	6587975	HOSE		1
28	6800325	HOSE		1
29	6670319	VALVE, CONTROL, See Illustration, - Control		1
30	17K6	ELBOW, W/Ref. 53		2
31	6628387	ADAPTER, W/Ref. 54		1
32	6800322	HOSE		1
33	6800567	ADAPTER, W/Ref. 55		1
34	6634534	KNOB		1
35	6628558	TUBE		1
36	17K8	FITTING, W/Ref. 56		1
37	6628552	TUBE		1
38	763818	ELBOW, W/Ref. 53		1
39	6628551	TUBE		1
40	6669333	ELBOW 90		1
41	15KB1012	FITTING, HYD CONNECTOR, W/Ref. 56 - Was 755055B, A		1
42	61D6	NUT 5		1
43	6628783	ROD		1
44	6513681	BUSHING		1
45	7CM1250	BOLT		4
46	3GM12100	BOLT		2
47	7CM1240	SCREW		6
48	20JM1025	DOWEL PIN, Incl. W/Ref. 49		1

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Model Number: 331

Serial Number: 512913001 & Above, 516711001 & Above, 517711001 & Above

Ref.	Part Number	Description	S/N	Qty
49	6628417	MOUNT, DRIVE, See Illustration, - Assy. - Drive Motor		1
50	25K30508	O-RING		1
51	6800254	ELBOW		1
52	79K6	O RING 10		5
53	79K8	O RING 10		2
54	79K14	O RING 10		1
55	79K10	O RING 10		2
56	79K12	O RING 10		2
57	6673825	HOSE - BULK (PER FOOT), bulk - sold per foot - Was 1310909B, A		x
58	24K7	PLUG, W/Ref. 55		1
59	15K5	FITTING, W/Ref. 52		1
60	17C640	BOLT		4
61	6668197	VALVE, See Illustration, - Control	13001 - 13404	1
61	6670320	VALVE, CONTROL, See Illustration, - Control	13405 & Above	1
62		CONDUIT, CONDUIT, NLA - Order Ref. 66 - 16" (406 mm) long		1
63	30H42	CLAMP		1
64	6669278	ASSY, VALVE, See Illustration, - Cross Port		1
65	27E6	WASHER 5		4
66	6643249	CONDUIT BULK/FT, bulk - sold per foot		x