Remove/install panoramic sliding roof drive unit

MODEL 203.7, 211.0 with CODE (413) Panoramic sliding roof

MODEL 211.0 with CODE (413) Panoramic sliding roof
with CODE (419) Solar module for panoramic roof

Shown on model 211.0

1 Bolts

M12 Roof system drive unit (model 203.7)
M12/6 Panoramic sliding roof drive unit (model 211.0)
N70 Overhead control panel control unit

Modification notes

18.7.06 Only loosen headliner, do not remove. Steps 3.1, 3.2

Risk of injury caused by fingers being pinched or crushed when removing, installing or aligning hoods, doors, trunk lids, tailgates or sliding roof.

Keep body parts and limbs well clear of moving parts. AS00.00-Z-0011-01A

1 Close front glass roof

2 Completely open sliding roof lining or roller sun blind According to vehicle model AR68.30-P-4300PB

3.1 Loosen front headliner and insert spacer until roof system drive unit (M12) is accessible. Model 203.7 AR68.30-P-4300TB

3.2 Loosen front headliner and insert spacer until panoramic sliding roof drive unit (M12/6) is accessible. Model 211.0 BA77.20-P-1002-01A

4 Remove bolts (1) Installation: Uniformly tighten bolts (1).

5 Install in the reverse order

6 Normalize roof system drive unit (M12) or panoramic sliding roof drive unit (M12/6) According to vehicle model

Electric sliding roof

<table>
<thead>
<tr>
<th>Number</th>
<th>Designation</th>
<th>Model 203.7</th>
<th>Model 211</th>
</tr>
</thead>
<tbody>
<tr>
<td>BA77.20-P-1002-01A</td>
<td>Bolt to sliding roof drive Torx</td>
<td>4</td>
<td>4</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Hexagon socket Nm</td>
<td>4</td>
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</tbody>
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